

CASTLE HEADERS

03 5472 1442

CH-112 & 112A FITTING INSTRUCTIONS

FALCON XR-XF & FAIRLANE 302-351 CLEVELAND

Place vehicle on hoist and remove existing manifolds, spark plugs and exhaust system back to trans. cross member. Check and clean manifold head surface. Remove the starter motor and power steering support bracket. Fit front and rear bolts onto heads.

If using aftermarket **bell housing**. Before fitting headers to engine it is advisable to check clearance around and above starter motor as we have found some manufactures have added more material in this area therefore not allowing headers to fit up correctly.

Fit drivers side first feeding headers up from underneath. It may be necessary to undo trans. cross member and push and lower trans over to the left side of car. Once the header is in place apply exhaust sealant to the gasket and fit with all bolts and tighten. Reassemble cross member, starter motor and power steering.

Fit passenger's side and apply exhaust sealant to gasket and fit with all bolts and tighten.

Note: We recommend using Permatex Ultra Blue RTV silicone gasket maker. This is Cat Converter and Oxy sensor safe.

Note: If vehicle has been fitted with different transmission other than original auto or manual it may be necessary to adjust cross member height.